

CFD-DEM Modeling at High Temperatures

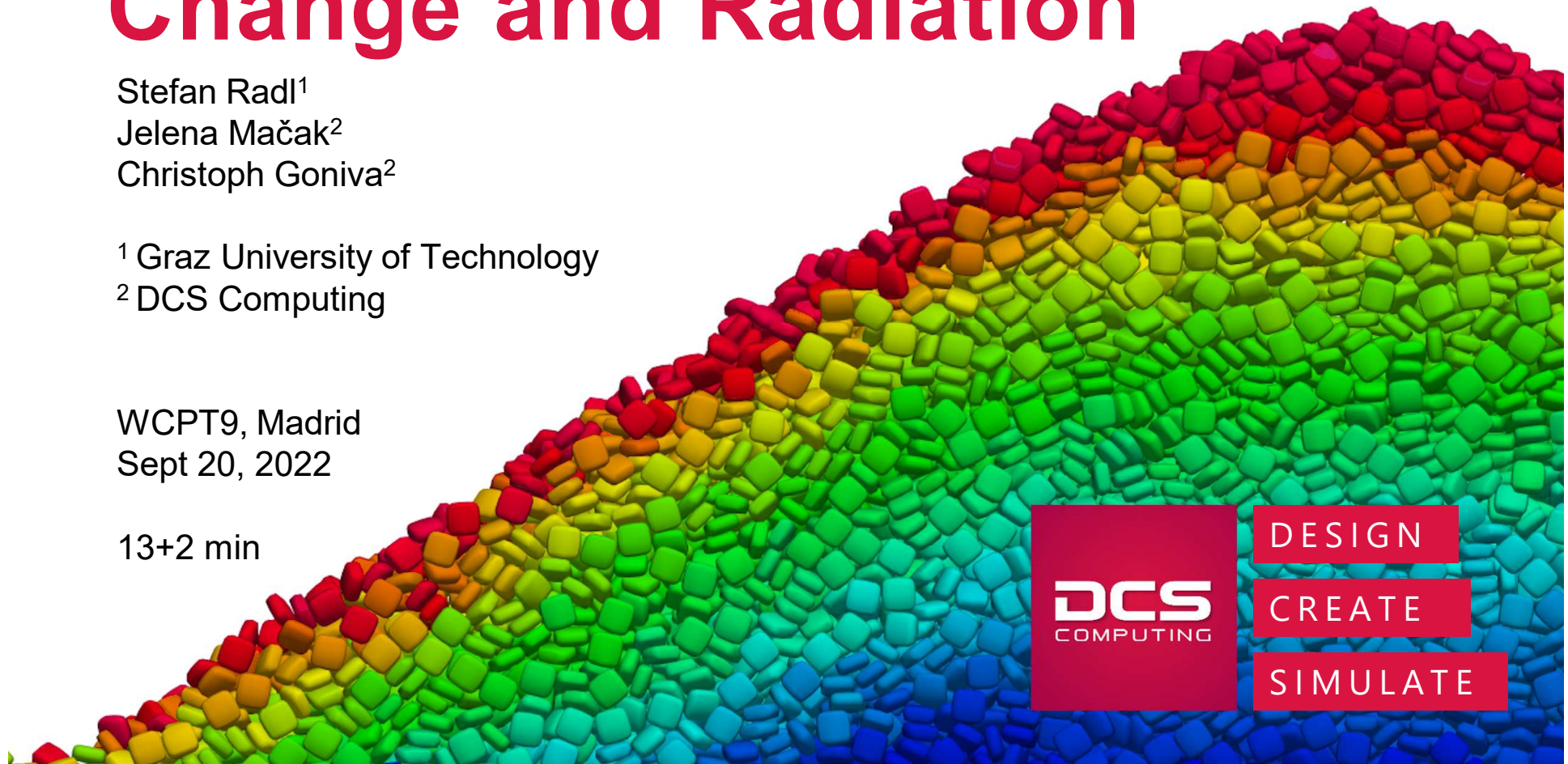
Effects of Gas Density Change and Radiation

Stefan Radl¹
Jelena Mačak²
Christoph Goniva²

¹ Graz University of Technology
² DCS Computing

WCPT9, Madrid
Sept 20, 2022

13+2 min



DCS
COMPUTING

DESIGN

CREATE

SIMULATE

Motivation

- **energy** plays a central role in our society
- natural gas, **solar**, **battery**¹ and nuclear energy sources with the following characteristics
 - particles (or solid walls)
 - fluid = gas (**ideal gas law**)
 - temperatures above 1000 [°C]
 - **radiative transport**

¹during venting/thermal runaway



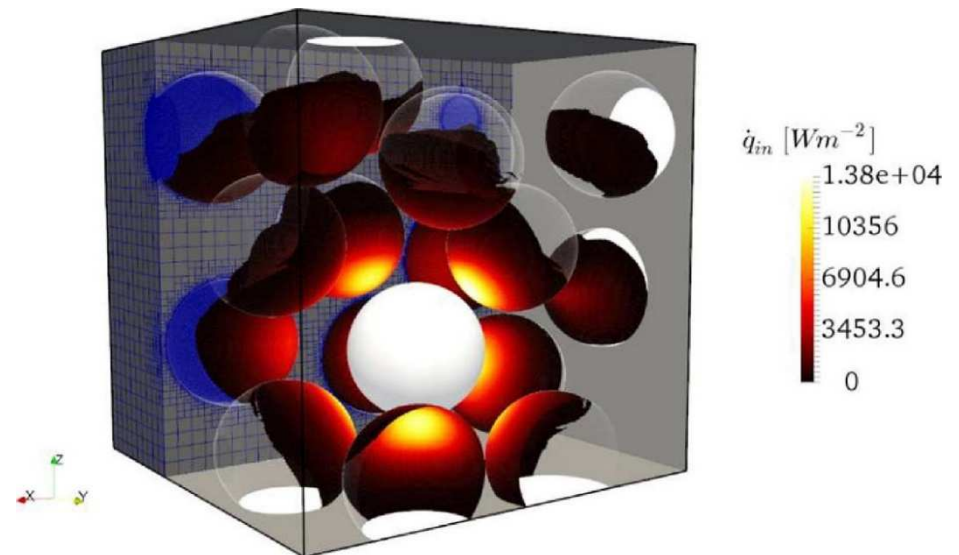
https://en.wikipedia.org/wiki/Crescent_Dunes_Solar_Energy_Project



Golubkov et al., RSC Adv., 2018, 8, 40172

Motivation

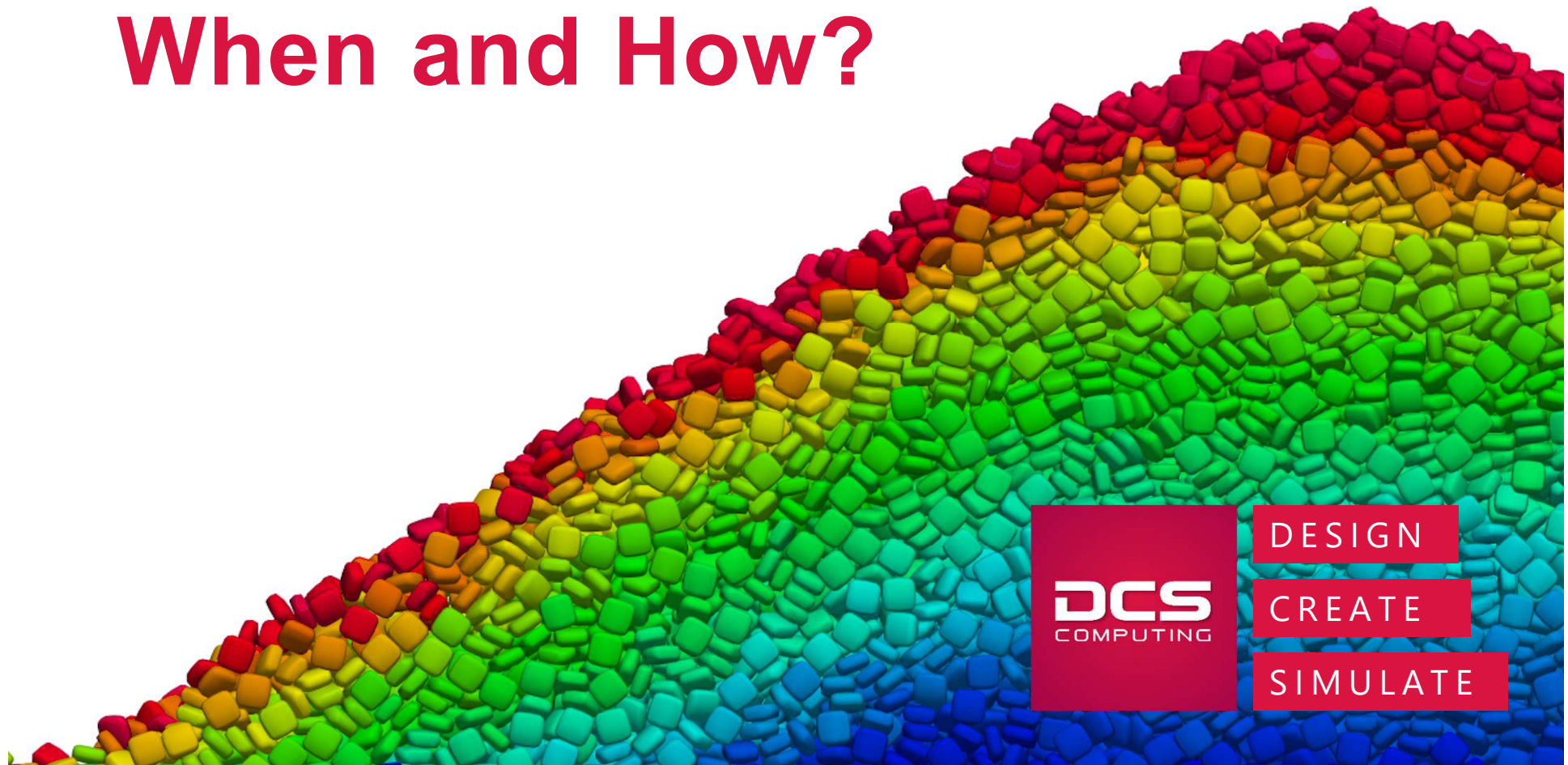
- „additional“ **computational cost** for radiation modeling, need for specialized compressible solver (more complex)
- **chemical reactions** may occur on surfaces at elevated temperature
- improvements in **predictive power** can be substantial (+/- 50 [K], +/-100% reaction rate!)



Forgber and Radl (Pow. Technol. 2018, 323, 24-44; doi:10.1016/j.powtec.2017.09.014)

PART 1

Compressibility: When and How?



DCS
COMPUTING

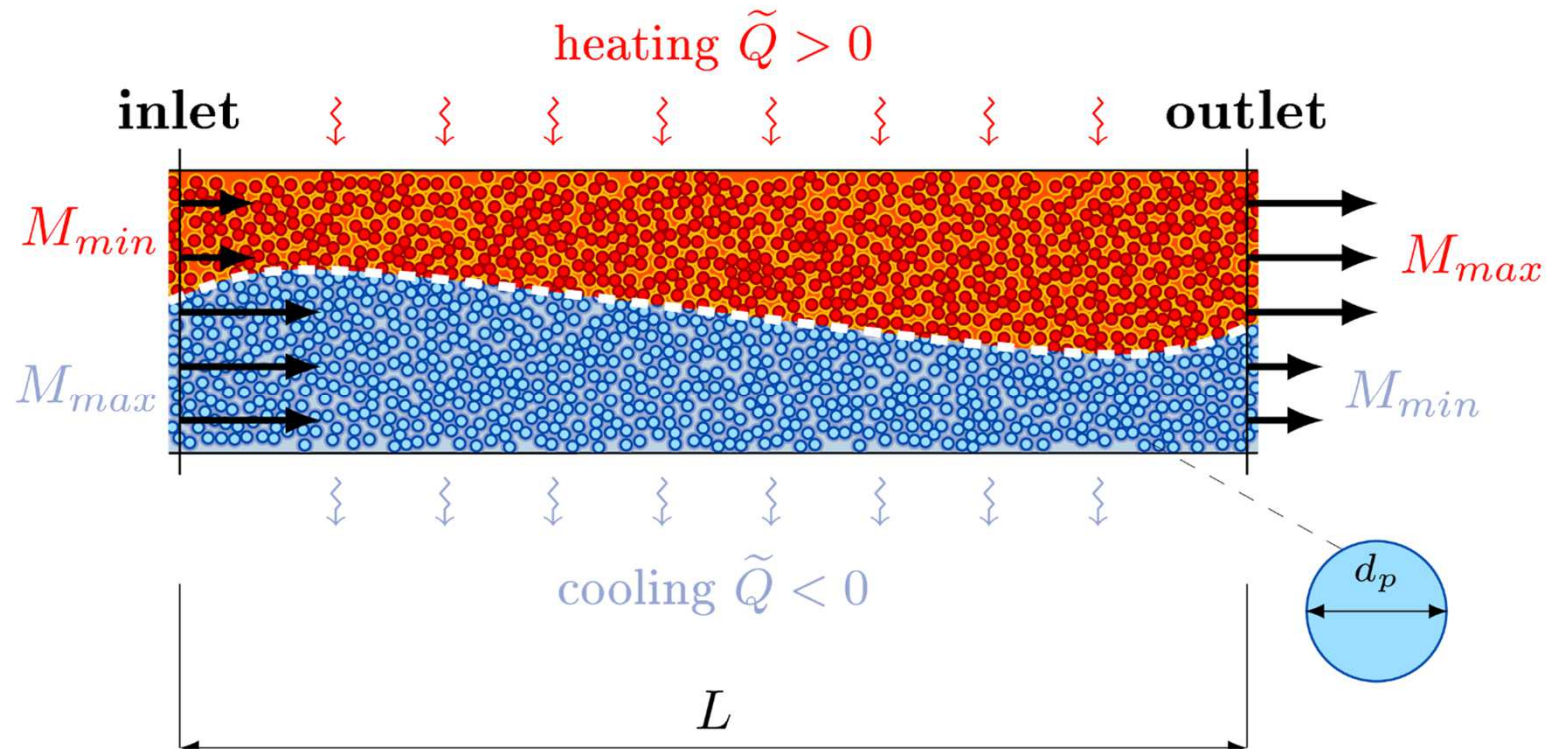
DESIGN

CREATE

SIMULATE

Heat transfer only

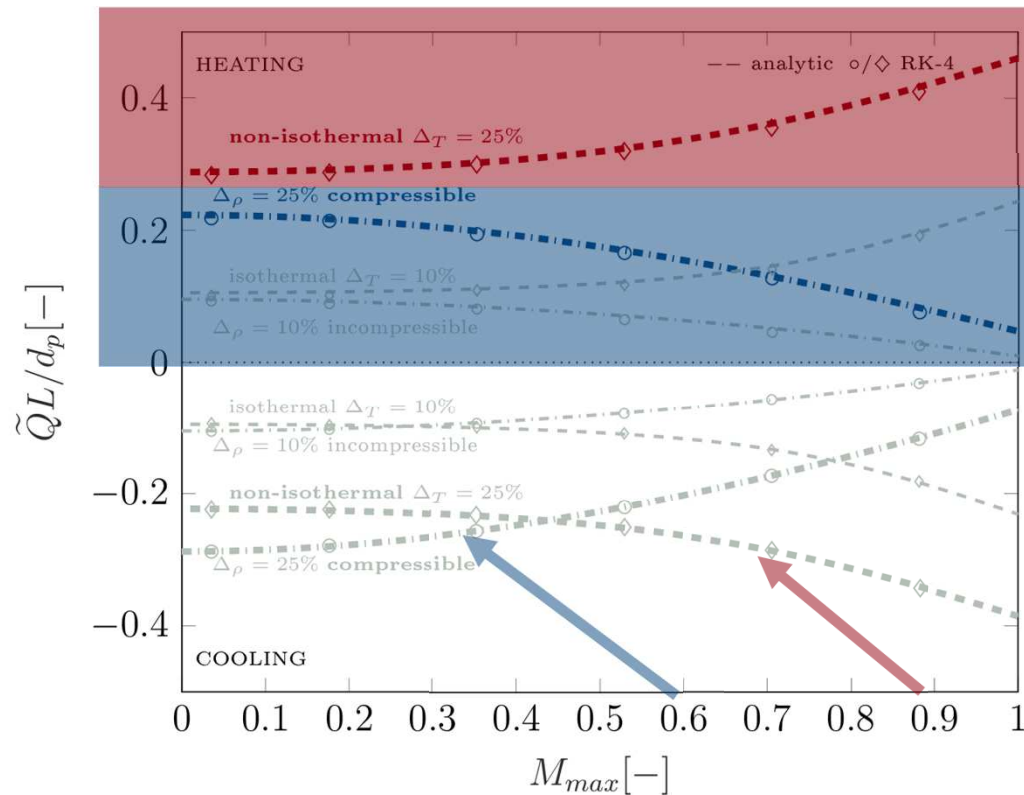
Mačak et al. (Pow. Technol. 2021, 394, 44-61; doi:10.1016/j.powtec.2021.08.017)



$$M^2 = \frac{u^2}{\kappa R T}$$

$$\tilde{Q} = \frac{6 \phi_p Nu(Re, Pr)}{Pr Re} \left(\frac{T_p}{T_{fluid}} - 1 \right)$$

Heat transfer only



non-isothermal flow

$$\tilde{Q} \frac{L}{d_p} \geq 0.3$$

compressible flow

$$\tilde{Q} \frac{L}{d_p} \geq 0.2$$

- **non-isothermal heated flow** is always “compressible”
- bounding curves are **not symmetric!** Be careful if cooled or heated...

Conclusion Part 1

Dimensional analysis and laws of gas dynamics enable us to build a “**compressible or not**” **regime map** for gas-particle flows

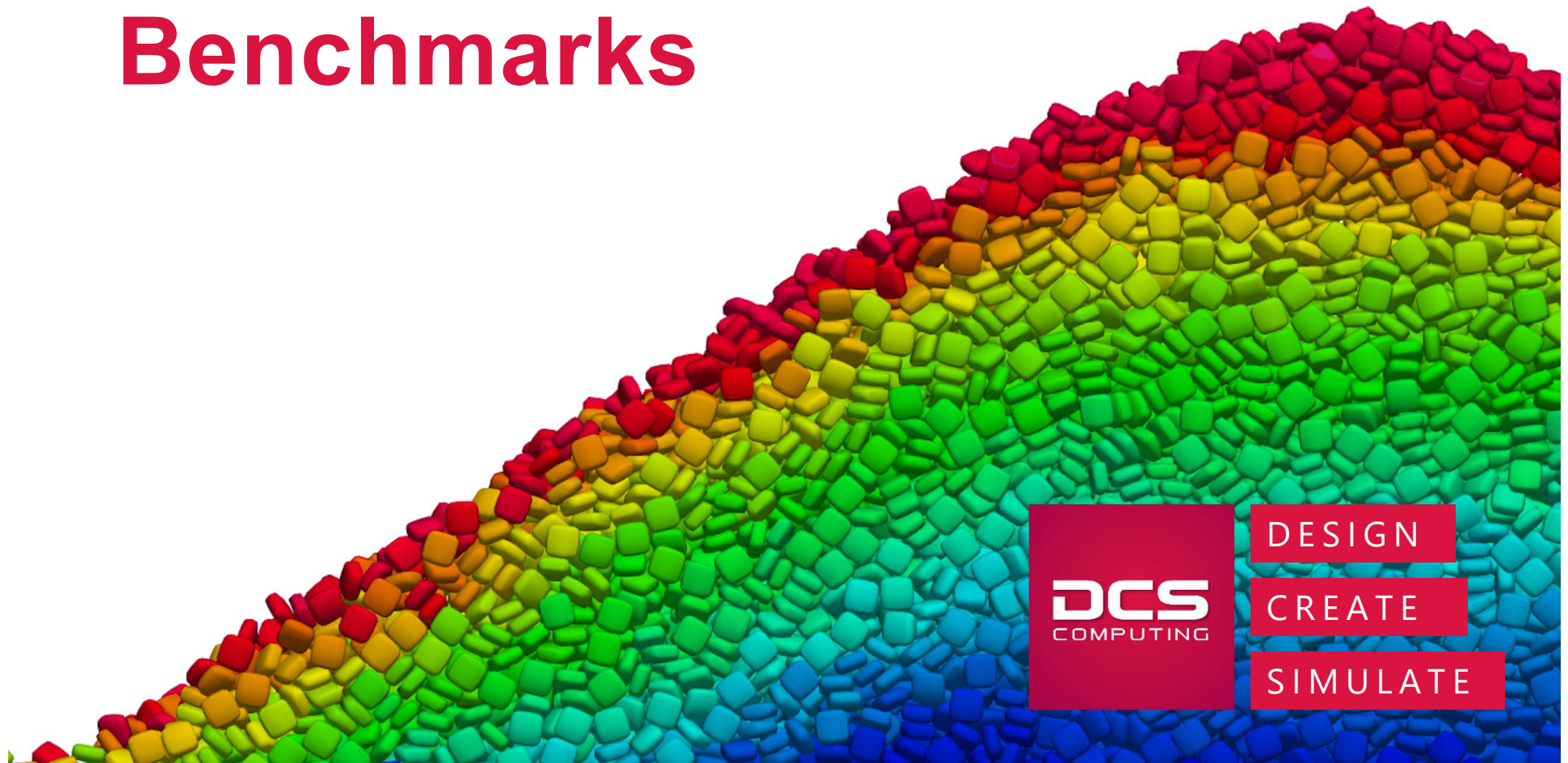
Large particles appear more challenging with respect to **cluster-scale compressibility effects in FBs** than smaller ones.

Reason: **length scale** of clusters increases strongly with particle size

Classical **CFD-DEM solvers** with variable density (**cfdemSolverRhoPimple**; will be soon available via <https://github.com/CFDEMproject>) show excellent agreement with (semi-)analytic solutions up to **$Ma = 0.1$ (<5% deviation)**. Need to push this limit...

PART 2

Radiation: P1 and Benchmarks



DCS
COMPUTING

DESIGN

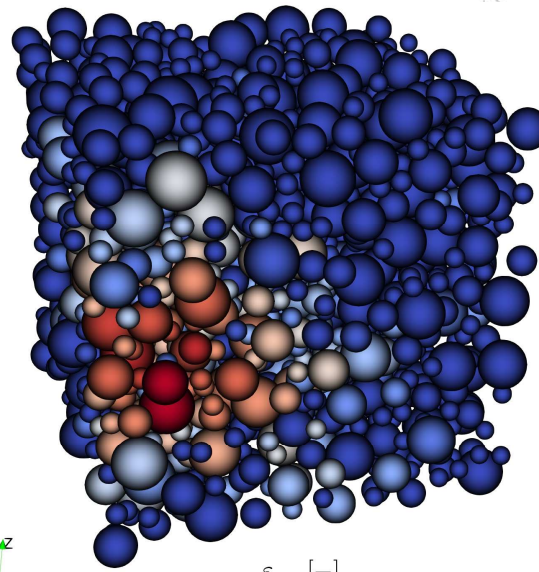
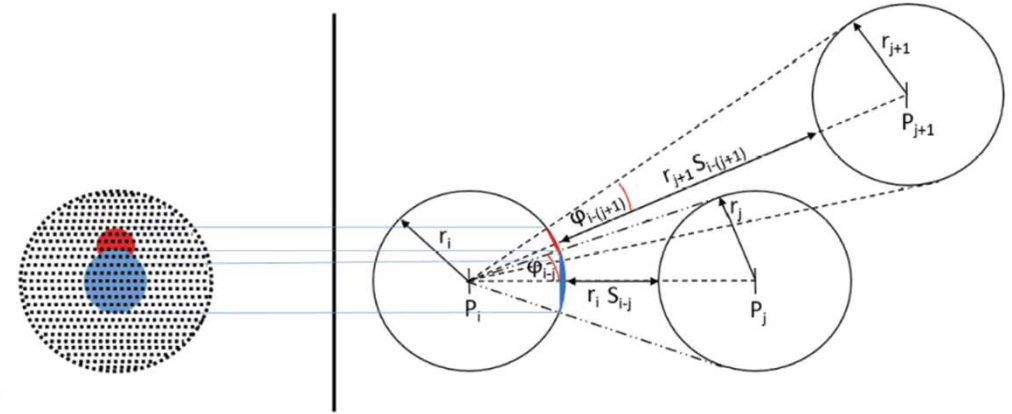
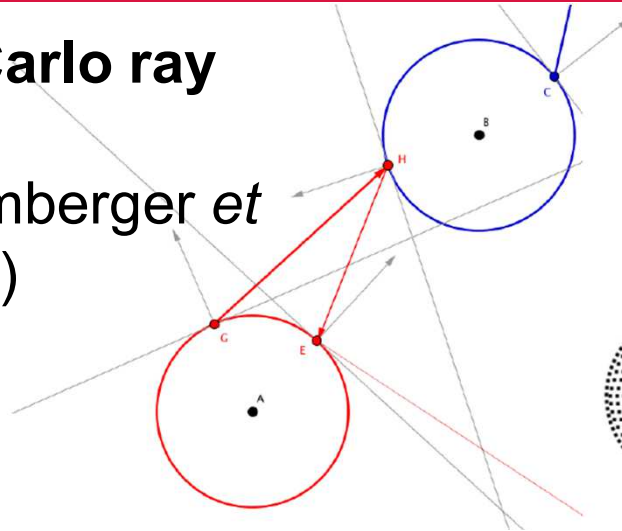
CREATE

SIMULATE

Particle-Based Radiation Modeling

Monte-Carlo ray tracing

(e.g., Amberger *et al.*, (2013))



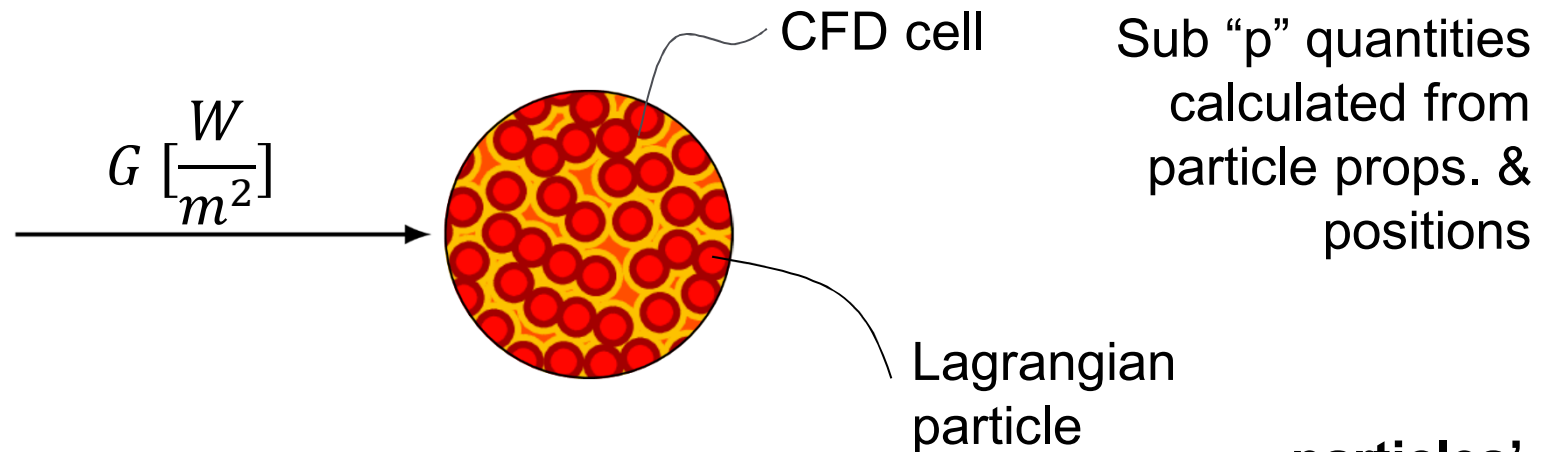
View factor-based

Forgber *et al.*, 2018;
Tausendschoen *et al.*,
2021...2023

!!Computationally Expensive!!

P1 continuum approximation

...is a PDE for G : the incident radiation (“what heats particles”)



$$\nabla^2 \left(\frac{1}{3(\kappa_f + \kappa_p) + \sigma_f + \sigma_p(3 - A_1)} G \right) = (\kappa_f + \kappa_p)G - 4e_f\sigma T^4 - E_p$$

total diffusivity Γ of radiation [m]

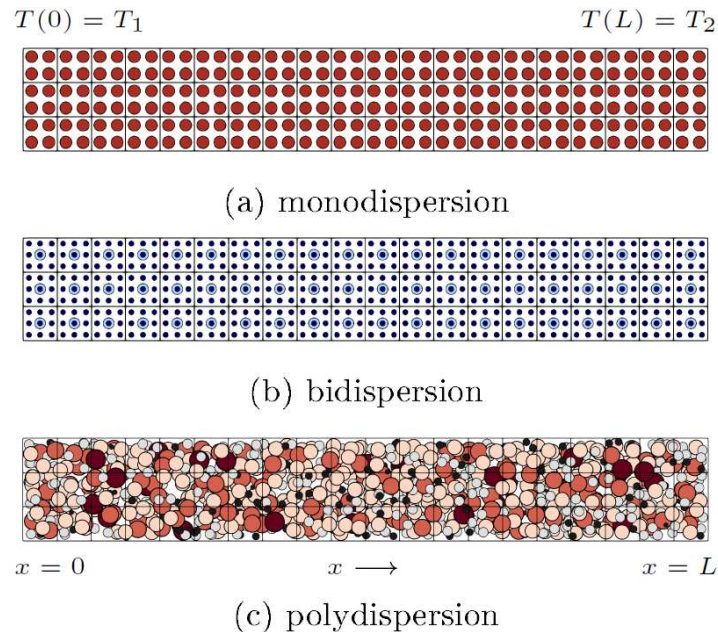
total absorption [W/m³]

fluid's emission [W/m³]

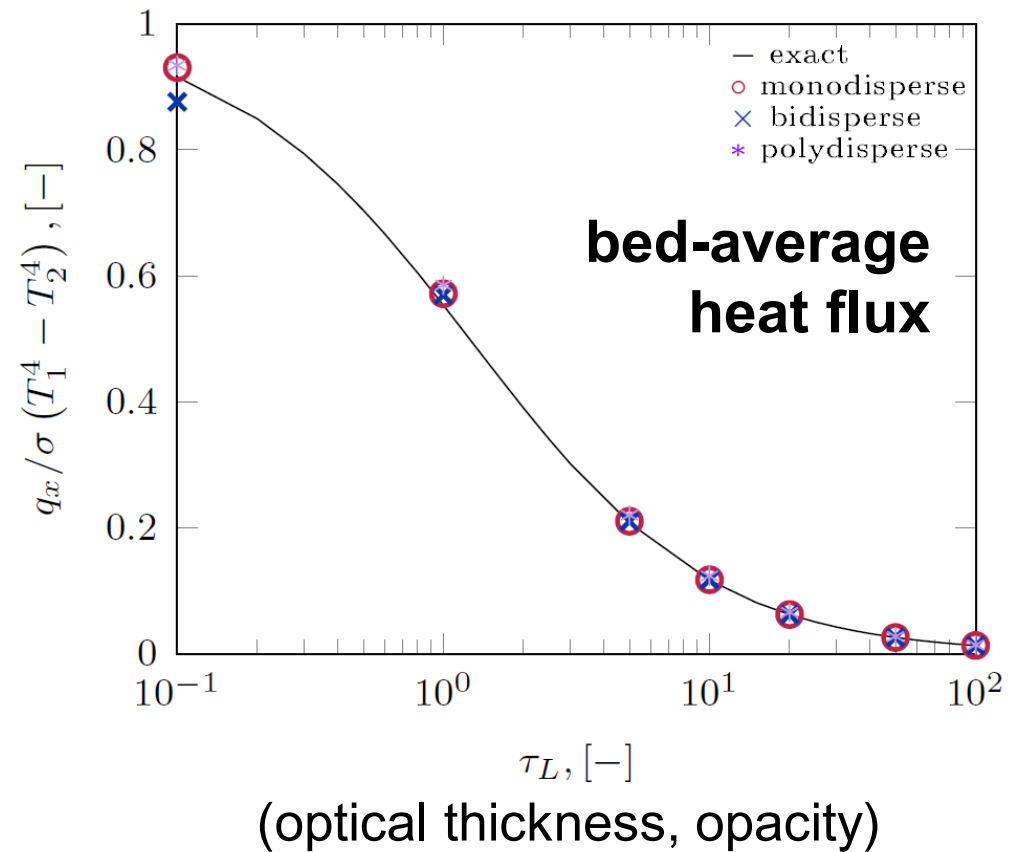
particles' emission [W/m³]

P1 benchmark I: packed bed

...bed-average heat flux calculated from G is well predicted...

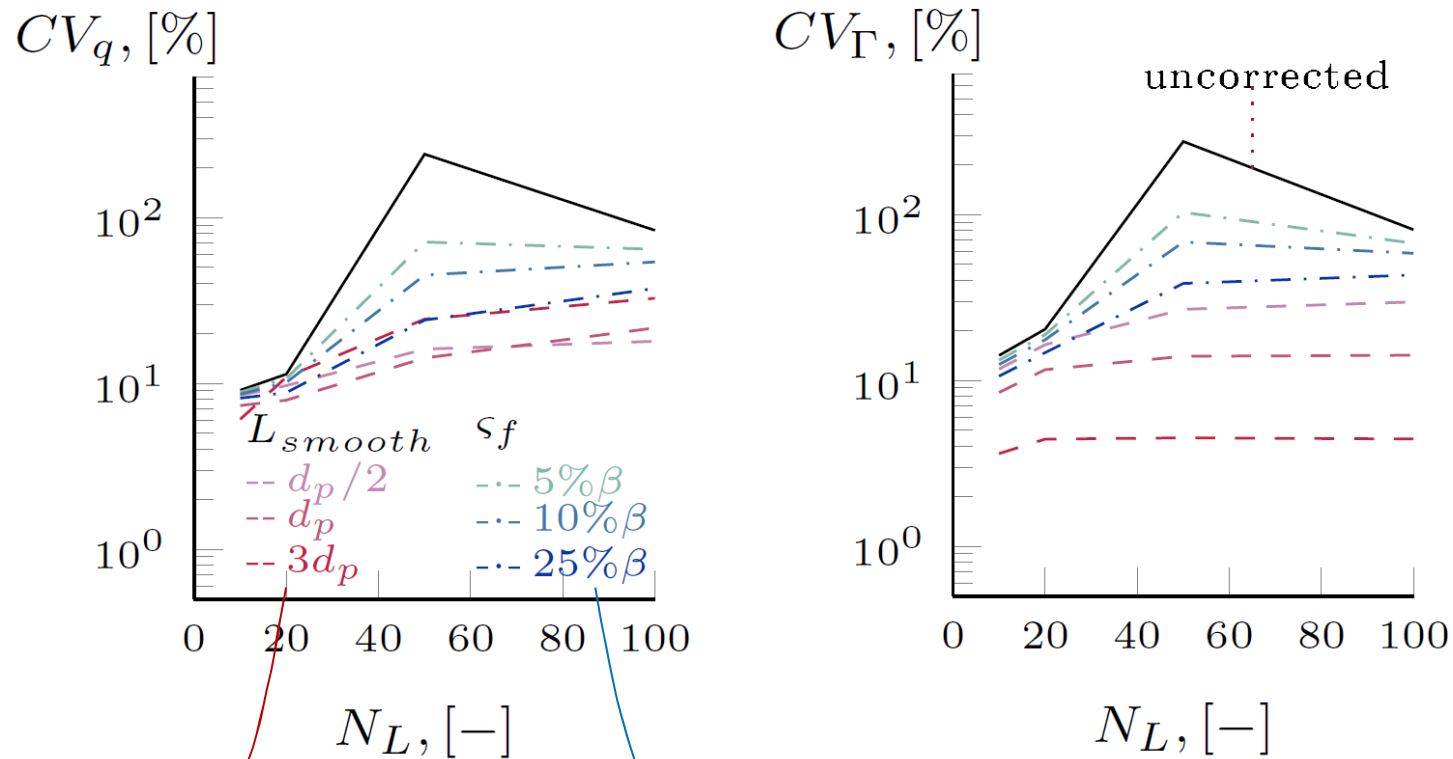


...and coarse grained variants, at steady state or transient (data not shown)



P1 benchmark I: packed bed

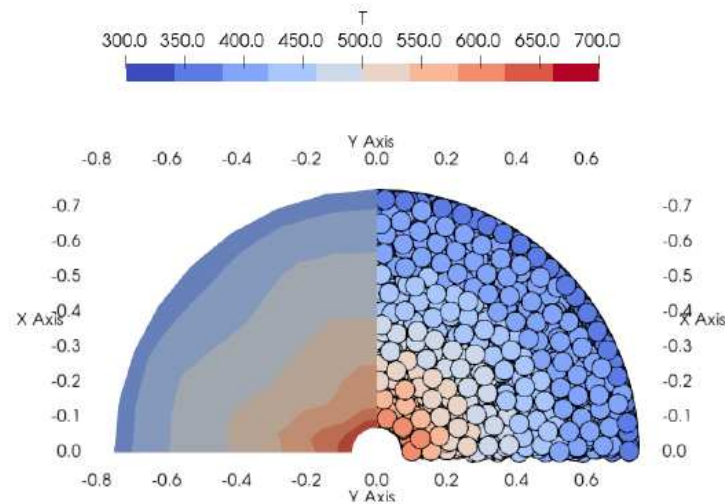
...however. the devil is in the detail: variation **within bed**



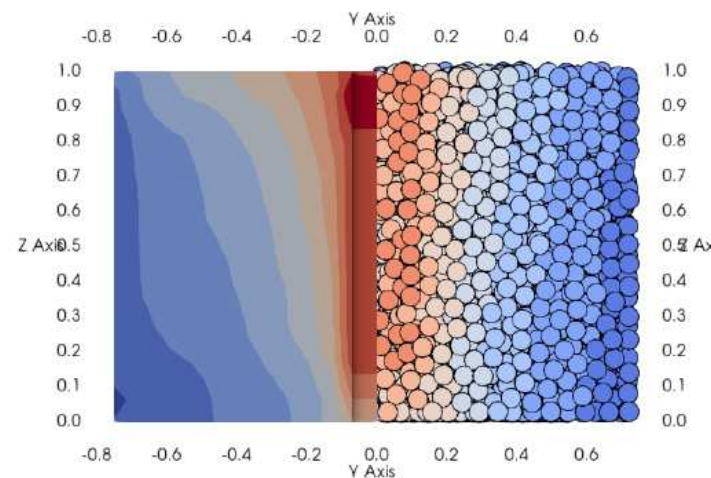
... Γ (diffusion) smoothing

...or pseudo-scattering

P1 benchmark II: cylindrical bed + N₂ flow



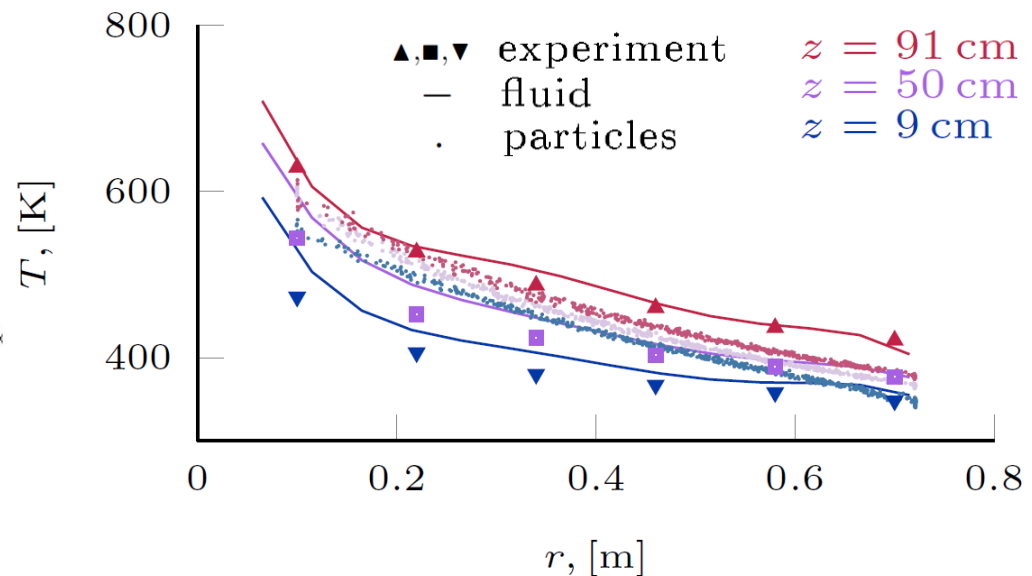
(a) 5 kW: top



(c) 5 kW: vertical cross-section

- height: 1 [m], diameter: 1.5 [m]
- „full“ **CFD-DEM solver** with variable density + radiation
- **calibration** of P-P conduction parameters (DEM side)

5 kW: full heat transfer, calibrated



Mačak et al. (under preparation).

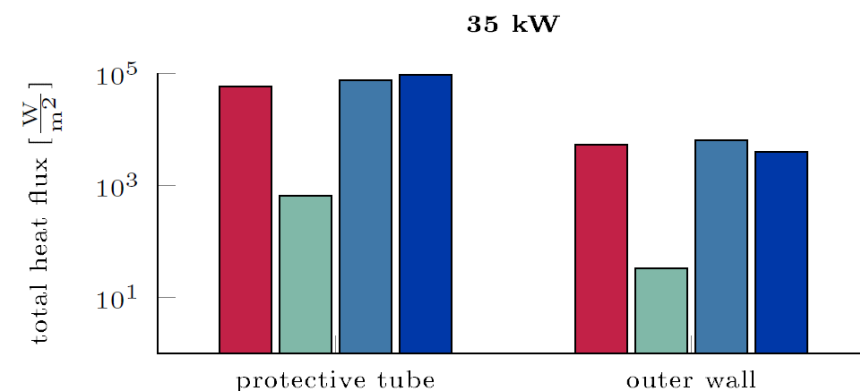
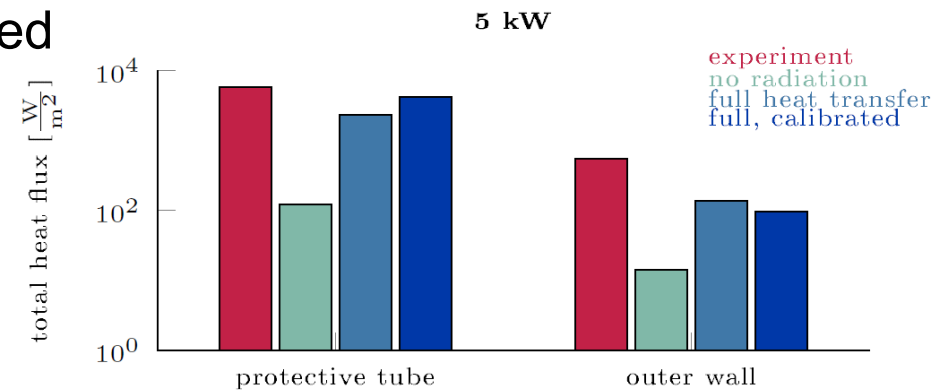
Conclusion Part 2

The P1 model **does an acceptable job** in “granular only” applications, if

- **appropriate (coarse) mesh**, or
- **Γ -smoothing**, or
- **pseudo-scattering** is employed

For gas-particle suspensions: calibration necessary to mimick conduction correctly (roughness, fluid at contact points)

(Buoyancy-driven) **fluid flow is still a challenge**, same as **intra-particle temperature distribution**



Mačak et al. (under preparation).

The authors acknowledge funding thru EU grant 813202 (MATHEGRAM).
S. Radl acknowledges funding thru „NAWI Graz“ by providing access to
„dcluster.tugraz.at“



Most of the figures are taken from open-access publications. Please refer to the
license details if you want to re-use the figure in your own work.



Thank you!

Questions?



radl@tugraz.at

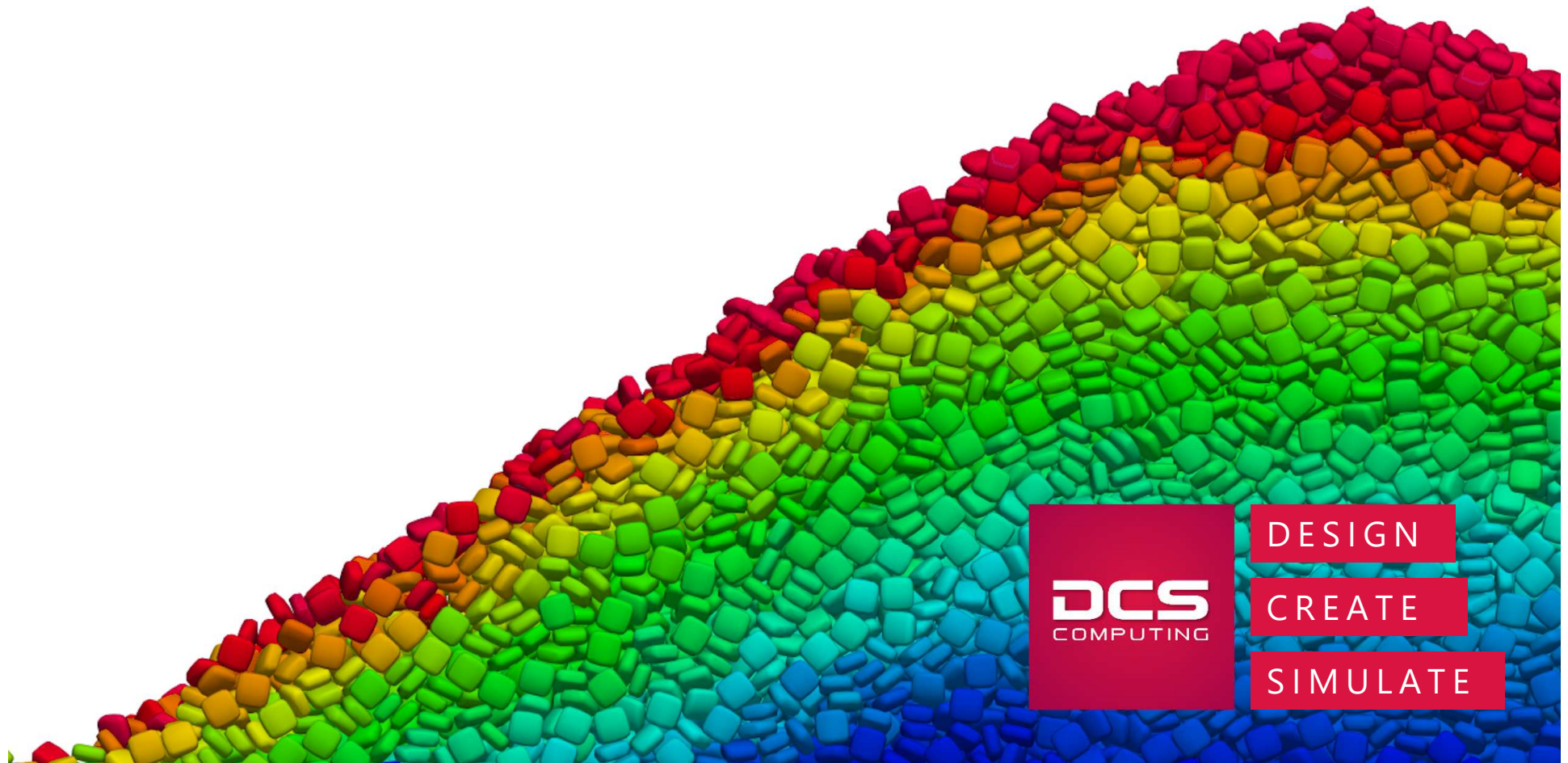


DESIGN

CREATE

SIMULATE

More Showcases



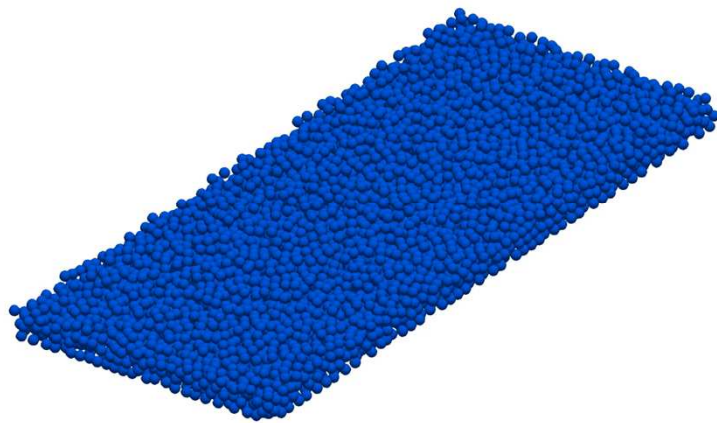
DCS
COMPUTING

DESIGN

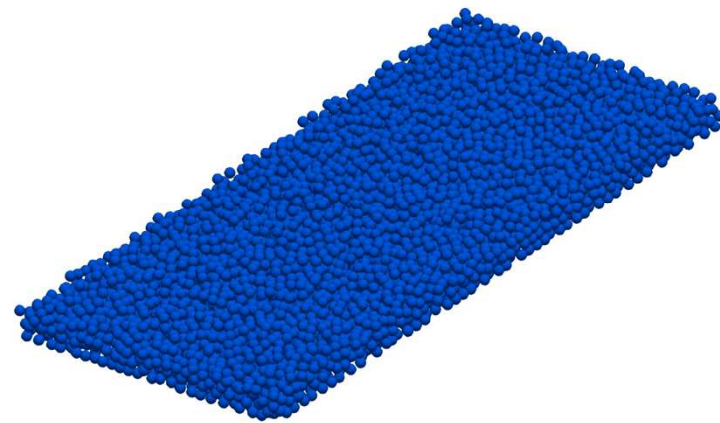
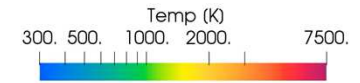
CREATE

SIMULATE

Application: Laser heat source



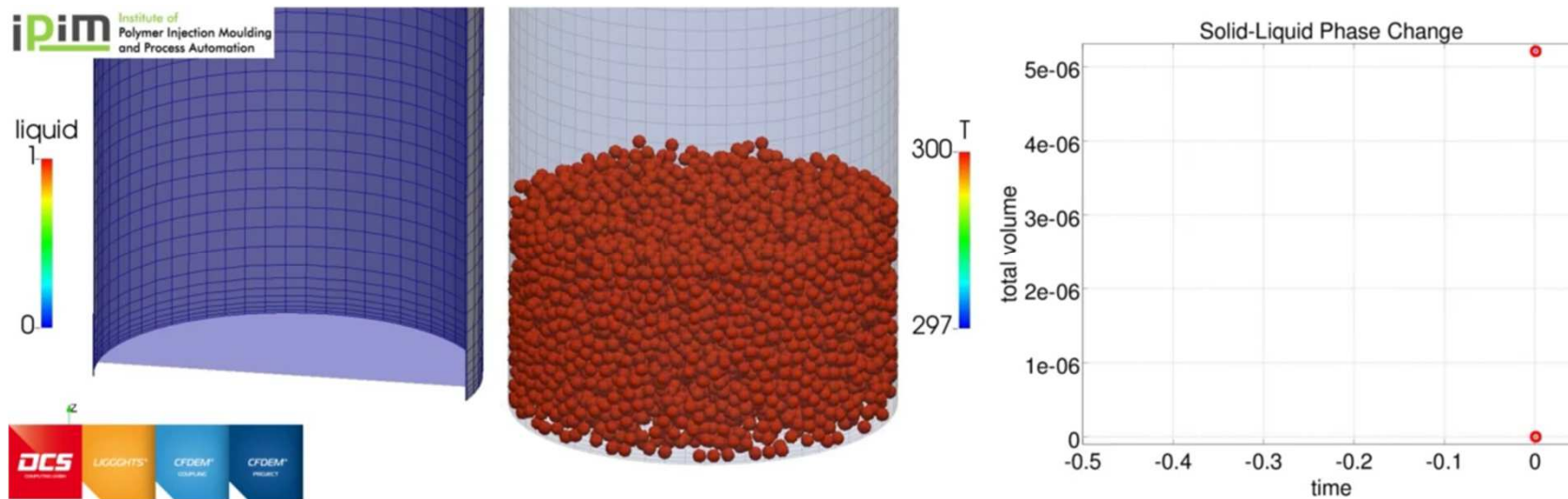
radiation



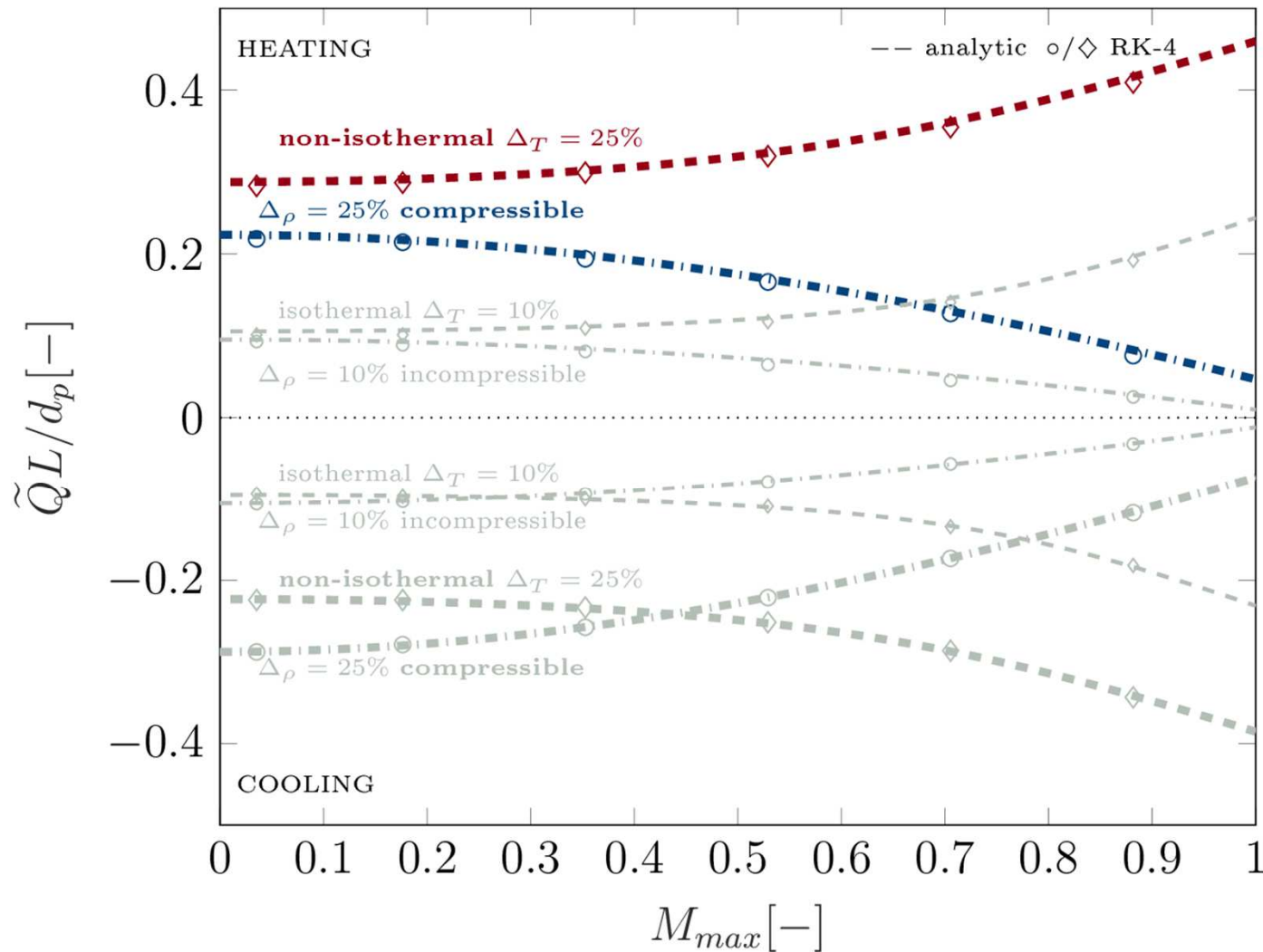
radiation + conduction

Application: towards selective laser melting

- phase change
- convective heat transfer with ambient gas
- substrate influence
- effect of temperature gradient on solid and fluid properties . . .

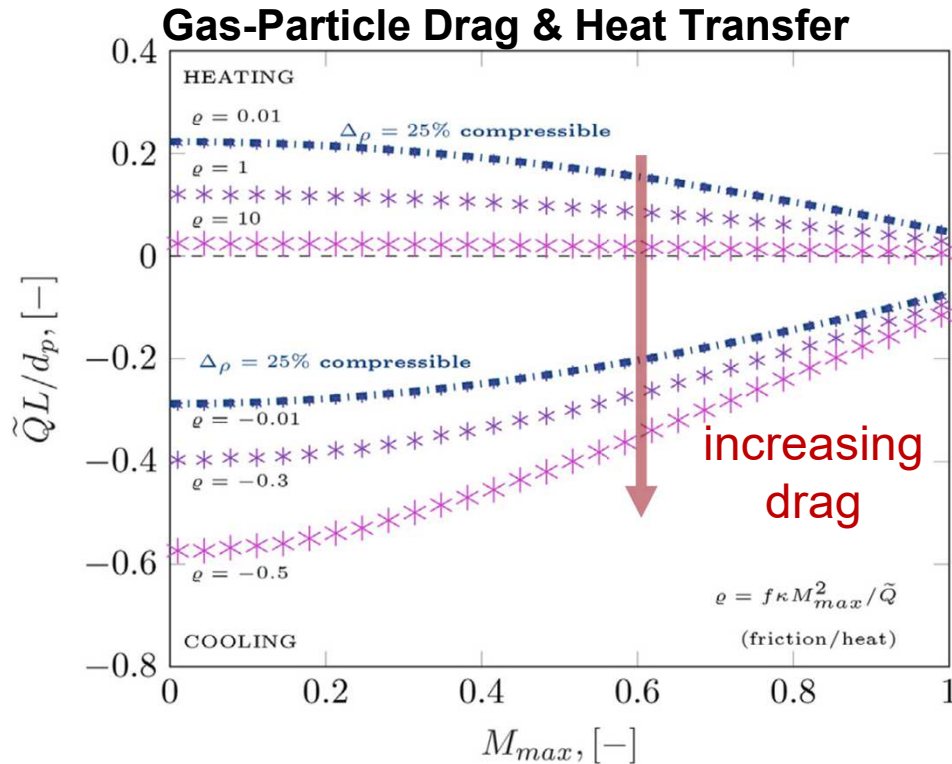


Heat transfer only



- dimensionless bed length is a **key player**
- a simple **map** to make a decision on closures and flow solver

Phenomena Combos & Fluidized Bed App



combinations of phenomena possible: semi-analytical solution

Application FB: **Low pressure and large particles** yield „more cluster-scale compressible“ problems

